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SALES SPECIFICATION

EFFECTIVE DATE : 01 April 2012

CUSTOMER :

PRODUCT : ECOZEN T90

The above product is marketed and sold by SK Chemicals according to the following specifications:

Property	Test Method	TARGET	MINIMUM	MAXIMUM
Intrinsic Viscosity (IV) (dL/g)	SK Chemicals	0.72	0.70	0.74
Colour L*	CIE	-	61	
Colour b*	CIE	-2.5	-3.5	-1.5

The logo for ECOZEN features the word "ECOZEN" in a bold, green, sans-serif font, with a stylized green leaf graphic integrated into the letter "E".